



MANUFACTURING

As a basic manufacturer of hose assemblies, our capability to provide a quality unit begins with experienced engineering, precise machining and custom tooling to ensure each component of the assembly meets or exceeds O.E. fit, form & function.



- ✓ 100% inspected to ensure pipe bend accuracy and consistency is maintained through highly precise CNC equipment
- ✓ All hoses are constructed with double wall barrier hose and are compatible with all automotive refrigerants including YF
- ✓ Secure Crimp Connections Through Custom Tooling Fixtures
- ✓ All Hose Assemblies are helium tested to ensure long lasting, leak-free performance



NEW COVERAGE

Four Seasons® is the Aftermarket leader with over 94.4M VIO in additional coverage for domestic, import, hybrid / electric and medium duty applications.

- ✓ All Hose Assemblies contain gaskets, O-rings, or seals for proper installation
- ✓ O.E. Specific Application Design

UNIQUE SALES OPPORTUNITY!

Did You Know? Following a catastrophic compressor failure, the hose assembly should be considered as part of the replacement due to the following:

- ✓ Hose Assemblies with an in-line filter or muffler cannot be flushed and must be replaced
- ✓ Hoses should be inspected internally and externally for cracks, barrier softness and loose or embedded particles
- ✓ Over time, loss of elasticity may cause small leaks at hose crimp resulting in low refrigerant charge, starving the compressor of lubrication leading to compressor failure



Reinforcing Cord Deterioration



In-line Filter



Layers Lose Elasticity & Leak at Crimp Connections

Four Seasons® Packaging Improvements

New, more efficient packaging for increased shelf space!

Before

After

